



Biofuel Opportunities for Solid Waste Management Systems

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GBB – Quality – Value – Ethics – Results



- Established in 1980
- Solid Waste Management and Technology Consultants
- Helping Clients Turn Problems into Opportunities





GBB Waste Technology Services

- Economic, technical, and environmental reviews
- Markets development
- Process planning and design
- Waste characterization and sourcing
- Procurement and negotiation assistance
- Independent feasibility consultant
- Technology due diligence
- Acceptance testing and operations monitoring












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NOVEMBER 18-20 2013 >> WEST PALM BEACH, FLORIDA

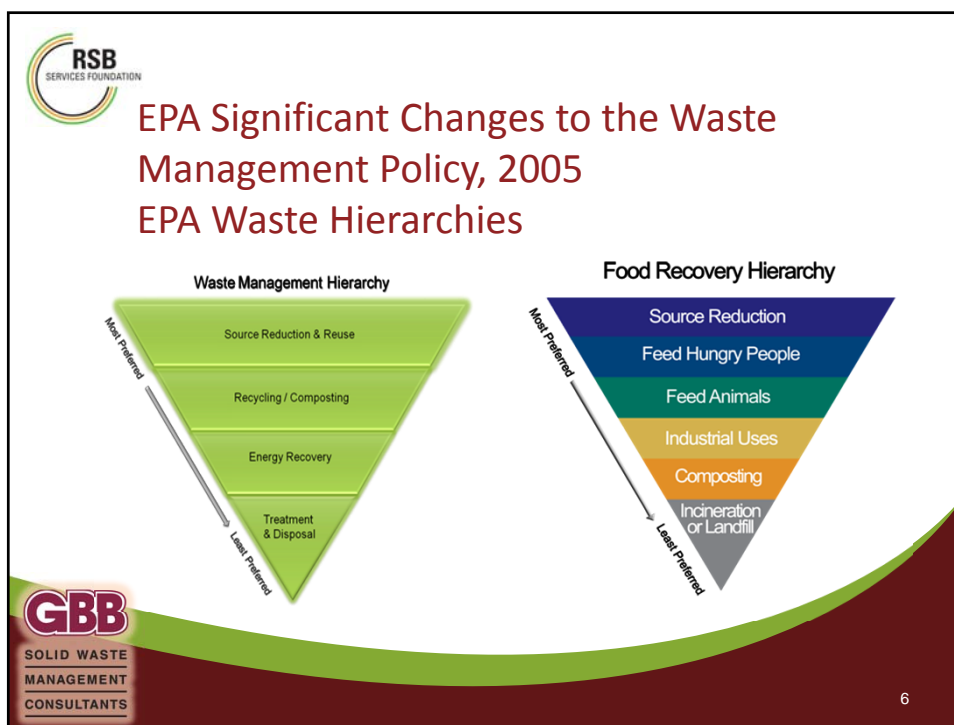
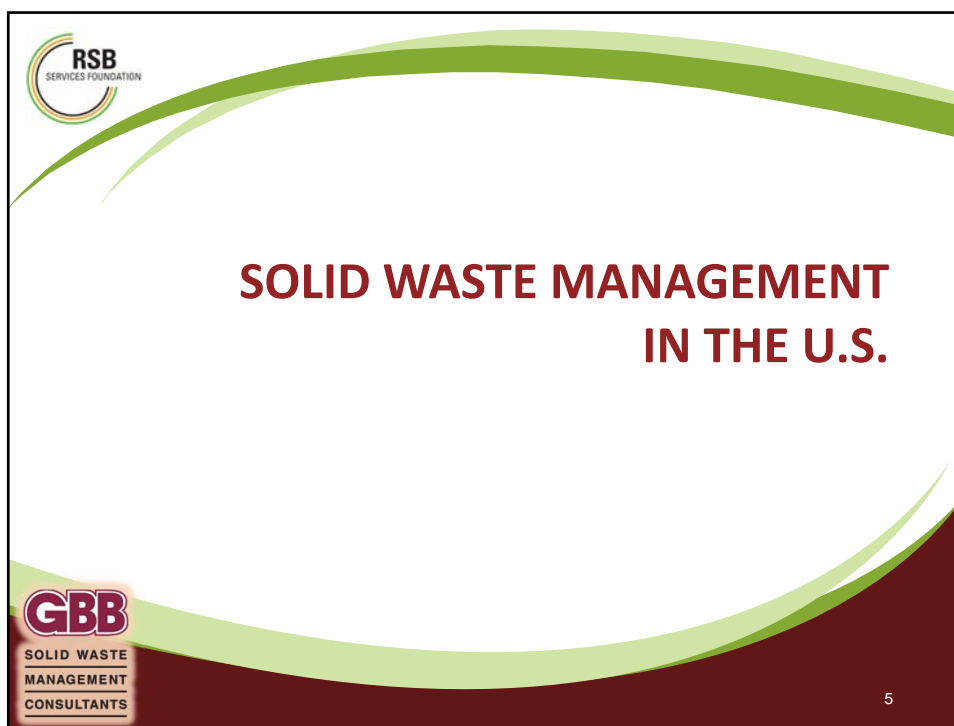


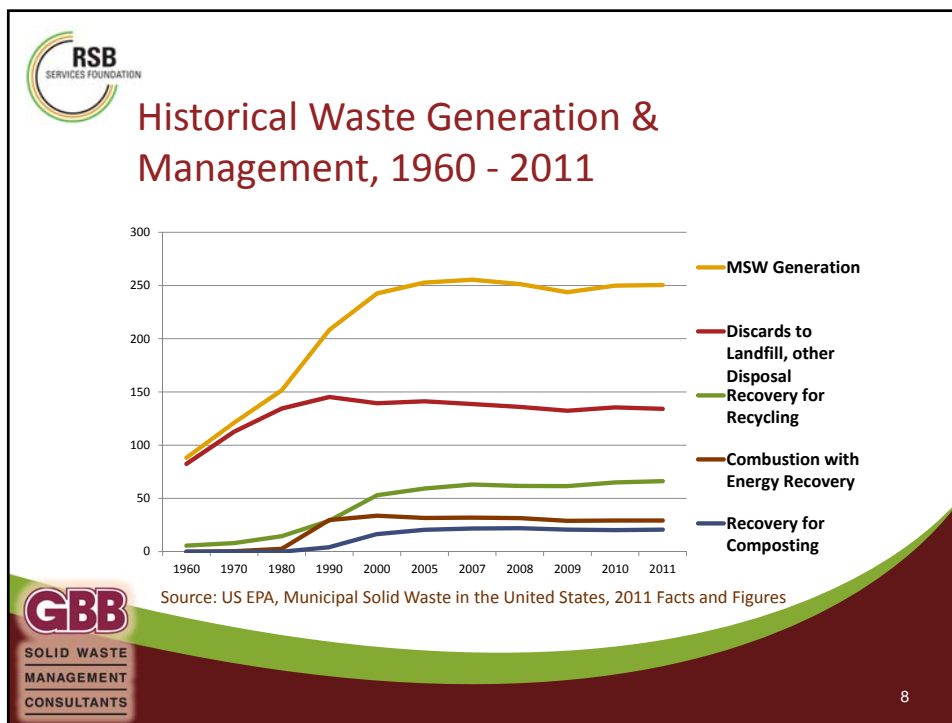
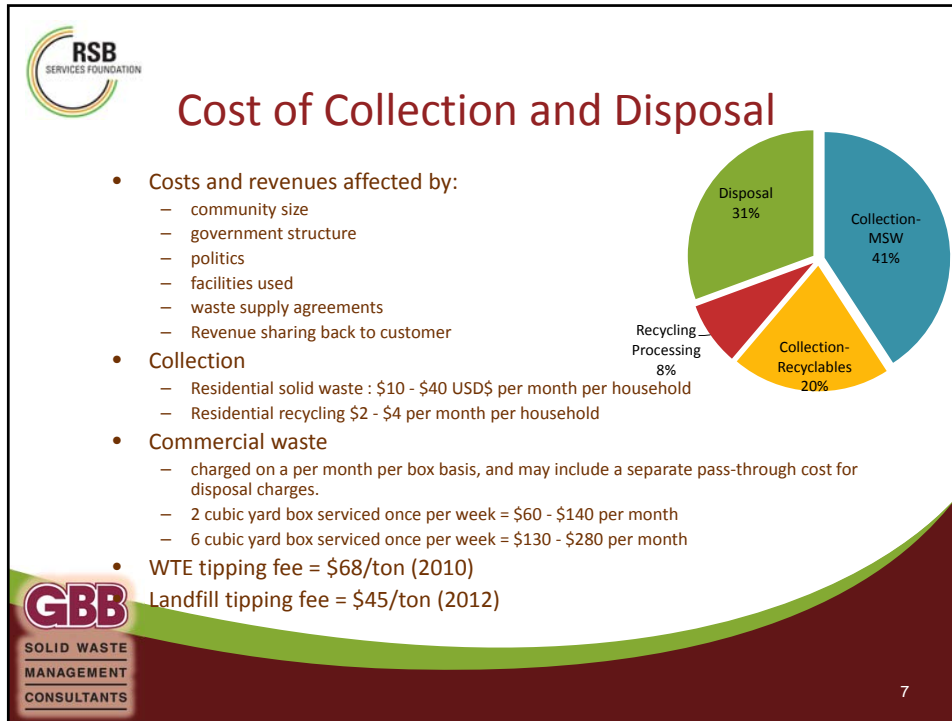
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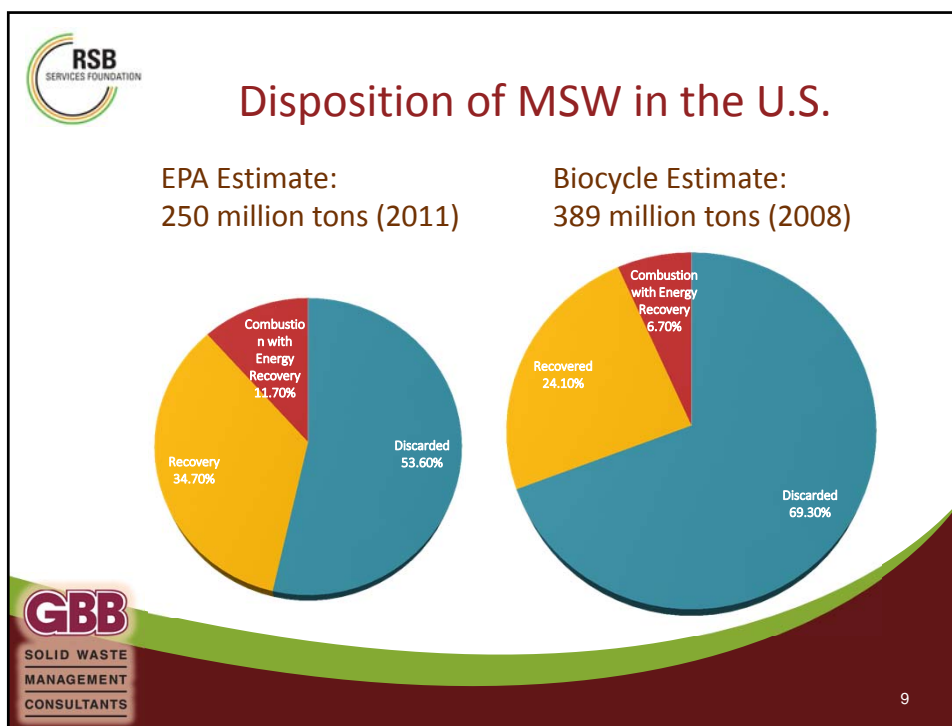
Waste Conversion Congress West Coast

3-4 December 2013, San Diego, California

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Generation and Recovery of Material Types (EPA, 2011)

Material	Weight Generated (million tons)	Weight Recovered (million tons)	Recovery as Percent of Generation
Paper and paperboard	71.31	44.57	62.5%
Glass	11.53	3.13	27.1%
Metals	22.41	7.87	35.1%
Plastics	31.04	2.55	8.2%
Rubber and leather	7.78	1.17	15.0%
Textiles	13.12	1.97	15.0%
Wood	15.88	2.30	14.5%
Food	34.76	0.97	2.8%
Yard trimmings	33.40	19.20	57.5%
Total other wastes	80.63	21.58	26.8%
Total MSW	249.86	85.14	34.1%

GBB SOLID WASTE MANAGEMENT CONSULTANTS

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Recycling and Material Recovery Facilities

- In 1970, US relied on local scrap yards and waste paper dealers to receive and prepare materials for recycling
- Now, US also has MRFs:

MRF Type	Number of MRFs	
	2006	2012
Single Stream	144	263
Dual Stream	227	228
Source Separated, Other Programs	127	95
All MRFs	437	586

*Materials Recycling and Processing
in the United States (BERENY, 2012)*



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U.S. WTE Plants, by Technology

Technology	Operating Plants	Daily Design Capacity (TPD)	Annual Capacity ⁽¹⁾ (Million Tons)
Mass Burn (see note)	65	71,354	22.1
Modular	9	1,342	0.4
RDF -Processing & Combustion	10	15,428	4.8
RDF -Processing Only	5	6,075	1.9
RDF -Combustion Only	5	4,592	1.4
Total U.S. Plants ⁽²⁾	94	98,791	30.6
WTE Facilities	89	92,716	28.7

Note: A few of these WTE (mass-burning) plants have recently announced closings, typically at end-of-term of initial 20-year debt financings and/or due to other local economic reasons



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In the U.S. - Increased Interest in Advanced WTE and Conversion Technologies

>590 Technology and/or
Project Development
Companies Worldwide


150 Commercial or
Demonstration Facilities
with MSW Worldwide

Contributing factors:


- Renewable energy policy
- Funding
- Local governments desire to be greener
- GHG considerations
- Waste diversion from landfills
- Local jobs
- Higher Collection/Disposal Fees
- Transportation costs increase



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TECHNOLOGIES AVAILABLE FOR BIOFUELS GENERATION



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Landfill Gas

- Landfill gas (LFG) is a by-product of the decomposition of MSW:
 - ~ 50% methane (CH₄)
 - ~ 50% carbon dioxide (CO₂)
 - <1% non-methane organic compounds (NMOCs)
- For every 1 million tons of MSW:
 - ~ 0.8 MW of electricity
 - ~ 432,000 cubic feet per day of LFG
- MSW landfills are the third-largest source of human-related methane emissions in the U. S.



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State of the U.S. LFG Industry


- LFG is extracted from landfills using a series of wells and a blower/flare system
- Collected gas goes to a central point for treatment and conversion/sale
- As of July 2013, there are 621 operational LFG energy projects in the U.S.
- EPA estimates an additional 450 MSW landfills could turn their gas into energy
 - Enough to power 500,000 homes



Maui, HI LFG System









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Gasification

- Partial combustion in an air-controlled environment
- Product: Syngas for production of electricity, chemicals/ fuels (ethanol)
- Feedstocks: biomass, medical waste, demonstration-scale MSW
- Plasma gasification: a plasma arc is used as a heat source












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Pyrolysis

- Thermal conversion in the absence of oxygen
- Non-recyclable plastics to oils, fuels







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Anaerobic Digestion

Biological degradation of organic material in absence of oxygen

Results are biogas and digestate:

- Biogas is used as fuel for electricity and/or heat production. It can be conditioned to pipeline quality
- Digestate can be used as a soil amendment, animal bedding, or rolled into a composting process

There are 13 AD plants accepting food waste in the U.S., including demonstration, pilot and commercial projects

Renewable Waste Intelligence, March 2013

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Companies in U.S. at Work with AD

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Technologies and Risk

Alternative	Risks/Liability	Risk Summary
Landfill Gas to Energy	Proven technology; widespread U.S. commercial experience	Low
Anaerobic Digestion	Proven technology; limited U.S. commercial experience	Moderate to Low
Pyrolysis	Previous failures at scale, uncertain commercial potential; no operating experience with large -scale operations	High
Gasification	Limited operating experience at only small scale; subject to scale-up issues	High
Chemical Decomposition	Technology under development; not a commercial option at this time	High

Source: GBB, 2013



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Technology Commercialization Examples

Location	Edmonton, Alberta, CA	Vero Beach, FL	Storey, NV	Monterey, CA	Sacramento, CA
Technology	Gasification/ Catal.Conv. of Syngas	Gasification/ Ferment. of Syngas	Gasification/ Catalytic Conv. of Syngas	Anaerobic Digestion	Anaerobic Digestion
Developer	Energem	INEOS Bio	Fulcrum Bioenergy	Zero Waste Energy	Clean World Partners
Feedstock	Non-recycled MSW	Yard, vegetative, residential waste	Post-sorted MSW	SSO (food and yard waste)	Commercial food waste
Throughput (TPD)	300	450	400	15	100
Energy Products	Methanol; Ethanol	Ethanol	Ethanol; Propanol	Biogas; Electricity	Biogas; Electricity
Cost	\$80M	\$130M	\$120M	\$1.6M	\$12M
Federal Grants/Loan Guarantees	\$23.5M	\$125M	--	--	\$1.8M
Start Date	2014	June 2012	2015	Jan 2013	2014



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Locations Advancing Technologies

- Example of Locations advancing new facilities with thermal technologies:
 - Edmonton, Alberta and Pontotoc, MS – Enerkem
 - City of Los Angeles, CA – Green Conversion Systems
- Anaerobic digestion specific RFPs issued:
 - Humboldt Waste Management Authority, Eureka, CA
 - Montgomery, AL- under construction w/Zero Waste Energy
- Anaerobic Digestion plants under development :
 - City of Newport News, VA- quasar
 - Town of Bourne, MA- Harvest Power
 - Town of Brunswick, ME-quasar and Village Green Ventures
 - City of Columbia, SC- w/W2E
 - City of Portland, OR- w/Columbia Biogas
 - Monticello, IN- w/ Waste No Energy LLC
 - City of Charlotte, NC- w/Blue Sphere



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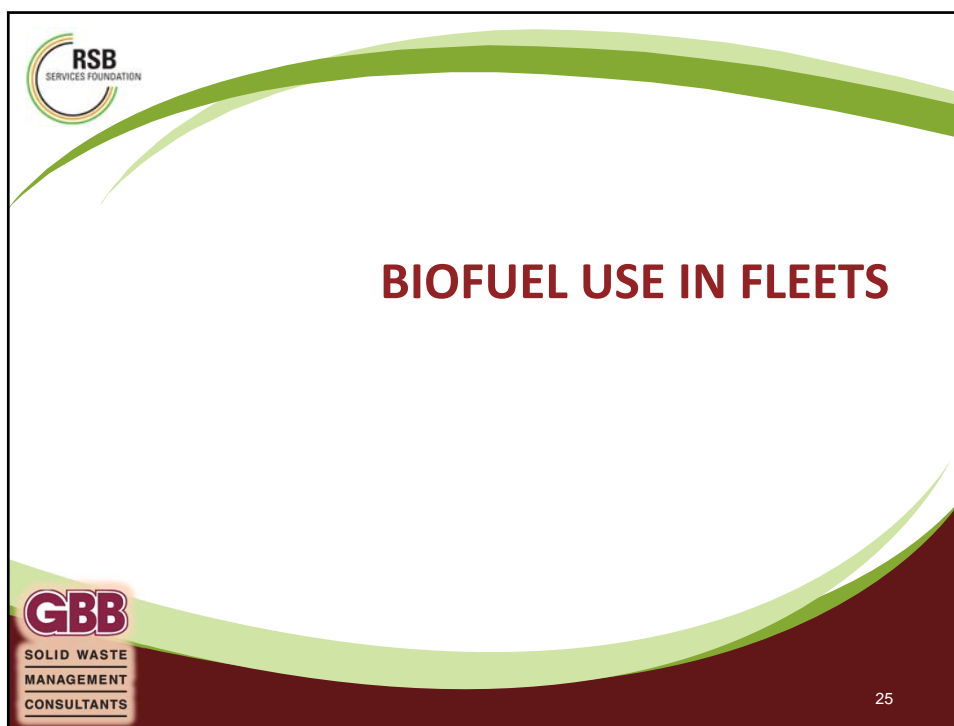


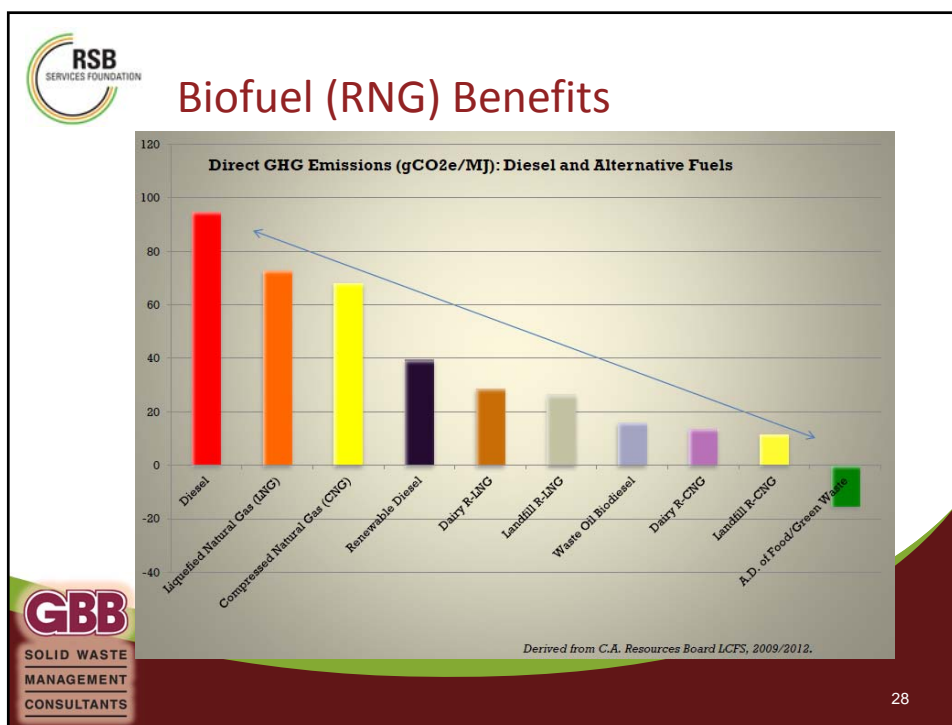
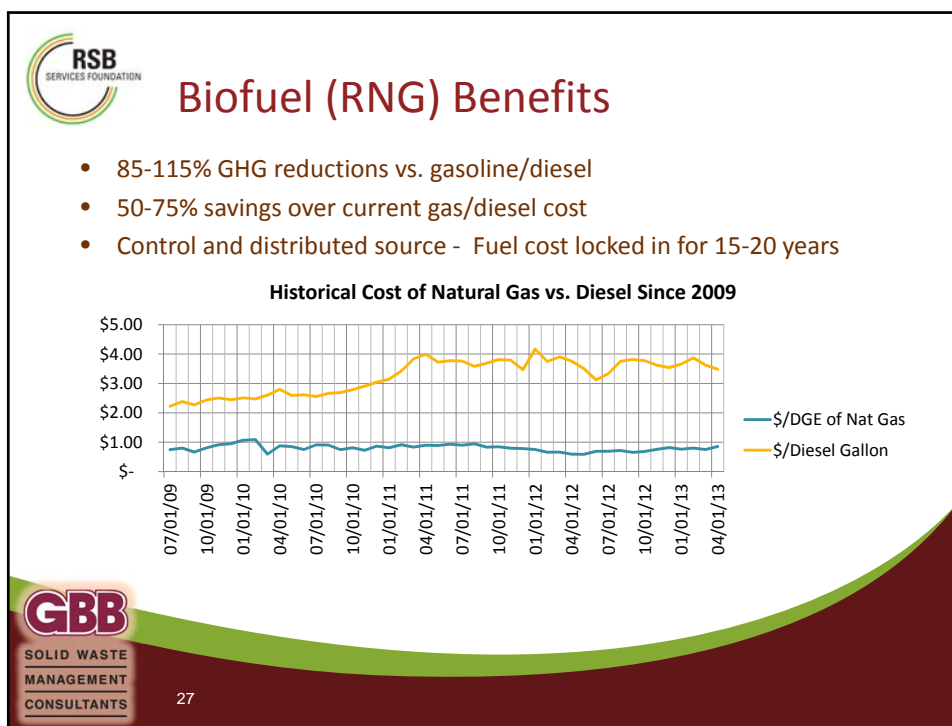
Locations Advancing LFG to Fuels Projects


- City of Denton, TX uses LFG to fuel a 3 million gal/year biodiesel production facility
- Los Angeles, CA converts LFG into CNG to fuel landfill equipment (Puente Hills LF)
- Orange Co, CA – first commercial LFG-to-LNG facility online Jan. '07 – used in county waste trucks (Frank R. Bowerman LF)
- Central LF, CA plans to convert LFG to CNG to fuel Sonoma County school buses
- Franklin Co, OH uses LFG to produce methanol as a feedstock for biodiesel and a separate CNG plant
- Waste Management, Inc. in CA produces 10-20K gal LNG per day for garbage trucks



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Selected RNG Projects

Waste Site	State	Vehicles fueled with RNG
Altamont Landfill	CA	300-400 refuse trucks
Fair Oaks Dairy	IN	42 milk delivery trucks
Rodefild Landfill	WI	25-30 vehicles
Sauk Trail Hills Landfill	MI	RNG leaves site via pipeline
Columbus bio-Energy Digester	OH	25+ vehicles
Janesville Wastewater Plant	WI	40+ vehicles by 2022
St. Landry Parish Landfill	LA	15+ vehicles
Rumpke Landfill	OH	10-15 refuse trucks

Source: "RENEWABLE NATURAL GAS (RNG): The Solution to a Major Transportation Challenge," Energy Vision, New York, September 2012



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Opinion: Trends for the Future

- Many conversion projects advancing
 - AD development moving quickly
- AD developments coming in 2-3 years; thermal technologies will need 4-6 years to learn what works and all need to clarify their economics
- Continuation of public sector taking "Low Risk" attitude until "proven"
- Demand for more recyclables expected to continue at attractive pricing
- RNG is a fantastic opportunity to coordinate between integrated solid waste management systems and transportation demands


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Questions and comments?

Thank you!

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