

**SUSTAINABLE BUSINESS PARKS:
A Circular Economy**

Presented at:

Seeking Sustainable Solutions

Virginia Recycling Association
SWANA
2018 Joint Solid Waste and Recycling Conference
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Outline

- **Circular Economy Vision**
- **Sustainable Business Park (SBP)
Concept Development**
- **SBP Master Plan – Specific Project**
- **SBP concept in Virginia**

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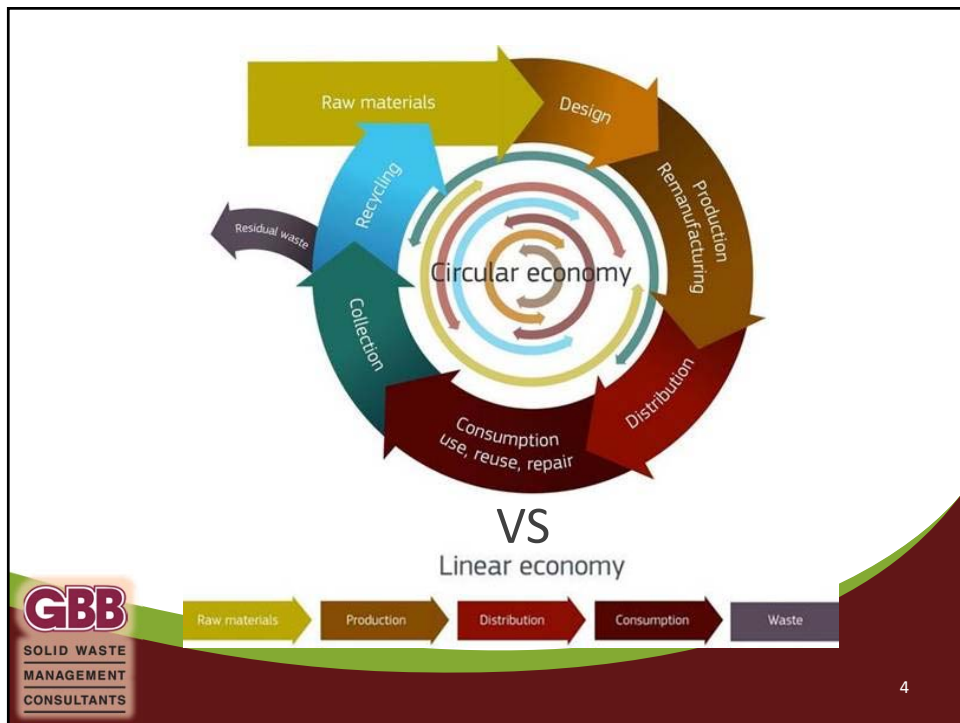
CIRCULAR ECONOMY VISION



The graphic features a large, stylized circular shape with a green-to-brown gradient. The text "CIRCULAR ECONOMY VISION" is centered in a bold, dark red font. In the bottom left corner, there is a logo for "GBB SOLID WASTE MANAGEMENT CONSULTANTS". The number "3" is located in the bottom right corner.

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The diagram compares two economic models. At the top, a circular flow represents the "Circular economy". It includes stages: Raw materials (yellow arrow), Design (orange arrow), Production (brown arrow), Distribution (red arrow), Consumption (dark red arrow, with subtext "use, reuse, repair"), Collection (teal arrow), and Recycling (blue arrow). A "Residual waste" arrow points outwards from the recycling stage. In the center of the circular flow is the text "Circular economy". Below this, the text "VS" is centered, followed by "Linear economy". The linear economy is shown as a straight horizontal flow: Raw materials (yellow arrow) → Production (brown arrow) → Distribution (red arrow) → Consumption (dark red arrow) → Waste (grey arrow).

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Circular Economy

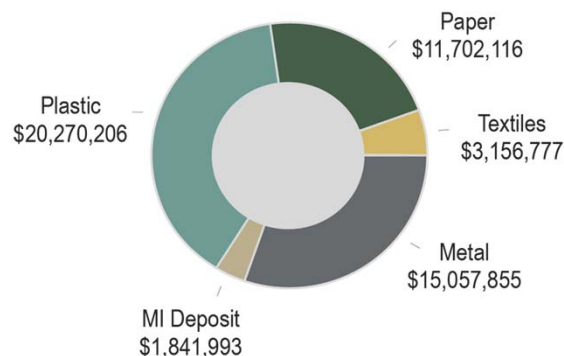
- Looks beyond the current "take, make and dispose" extractive industrial model (Linear).
- Is restorative and regenerative by design.
- Relies on system-wide innovation, it aims to redefine products and services to design waste out.
- Minimizes negative impacts.
- the circular model builds/preserves economic capital, natural resources and social capital (ie – cooperation and market agents produce goods and services not mainly for individuals but for the common good .



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The Vision: Landfilling as a Last Resort

Total Value of W. Michigan MSW Material Disposed (\$)



Source: West Michigan Sustainable Business Forum
2016 Michigan MSW Landfill Study, www.mwslf.com

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The Vision: Landfilling as a Last Resort

- Construction & Demolition Debris Processing
- Composting
- Energy Technology
- Materials-specific Processing
- Business Incubator
- One-to-One Materials Exchange
- Research



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SUSTAINABLE BUSINESS PARK CONCEPT DEVELOPMENT



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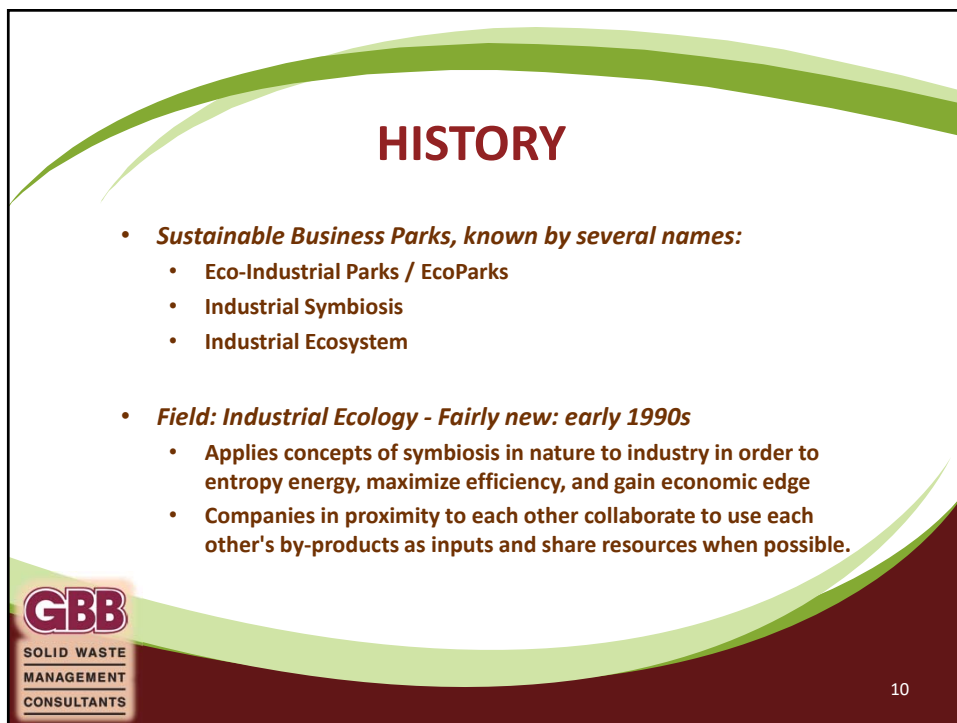


SUSTAINABLE BUSINESS PARK CONCEPT DEVELOPMENT (KENT COUNTY, MICHIGAN)

- HISTORY
- EARLY EXAMPLE
- LOCAL DEVELOPMENT FOR KENT COUNTY




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HISTORY

- *Sustainable Business Parks, known by several names:*
 - Eco-Industrial Parks / EcoParks
 - Industrial Symbiosis
 - Industrial Ecosystem
- *Field: Industrial Ecology - Fairly new: early 1990s*
 - Applies concepts of symbiosis in nature to industry in order to entropy energy, maximize efficiency, and gain economic edge
 - Companies in proximity to each other collaborate to use each other's by-products as inputs and share resources when possible.

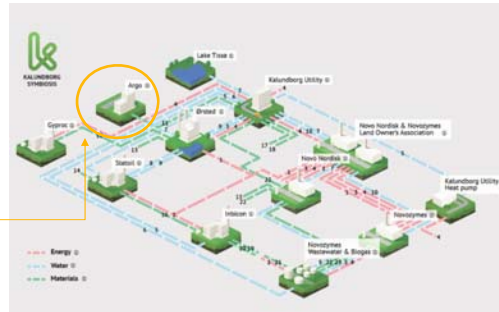


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EARLY EXAMPLE

- **Kalundborg Eco-Industrial Park**

- **Kalundborg, Denmark**
 - First known Industrial Symbiosis
- **First companies: 1959**
 - Refinery, powerplant, pharmaceutical plant
- **Began organizing as a Symbiosis in late 1980s**
 - "a cooperation between different industries by which the presence of each...increases the viability of the others, and by which the demands of society for resource savings and environmental protection are considered"²



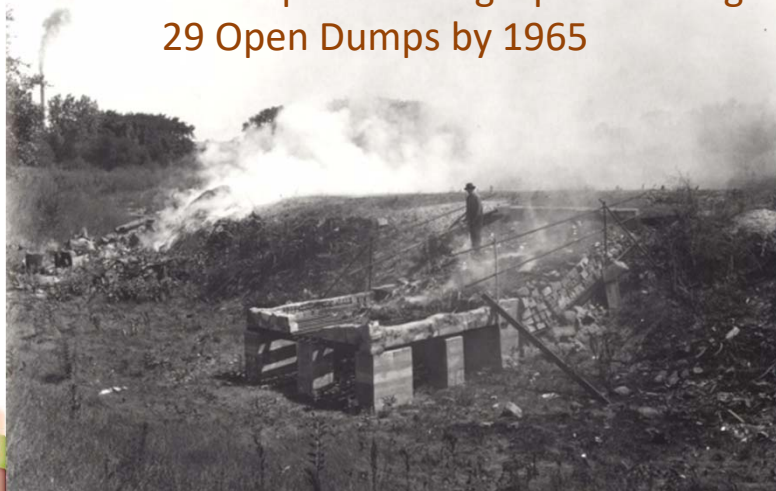
- **ARGO** handles waste for companies in the Kalundborg Symbiosis as well as companies and households in nine municipalities on Zealand. ARGO is a stakeholder owned waste management company. The waste is divided into fractions and recycled and reused as much as possible. The remainder is used for electricity and heat production²



¹ web.archive.org/web/20080210080326/http://www.earthportal.org/?p=364
² www.symbiosis.dk/en/

LOCAL DEVELOPMENT (Western Michigan)

Path Here: Dumps Featuring Open Burning
 29 Open Dumps by 1965



Today – A Western Michigan Integrated Solid Waste Management System including:

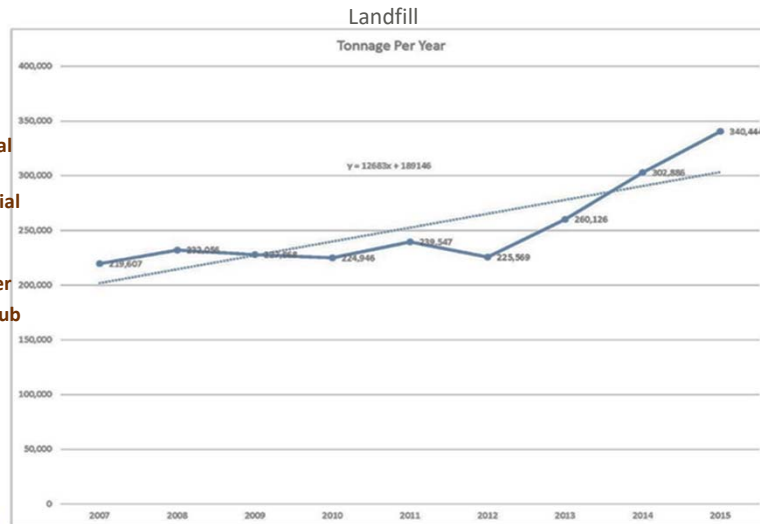


- + Transfer Station
- + Household Hazardous Waste Centers
- + Recycling Drop-Off Stations



Growth from Innovation

- Regional Manufacturing Center
- Regional Medical Center
- Regional Financial Center
- Regional Education Center
- Sustainability Hub
- Green Building Center



County Waste to Energy Facility



- Two lines; room for a third
- 678 TPD average processed in 2014
- Third line could be as large as 500 TPD (Covanta)
- Current contracts end in 2023



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GBB Zero Waste to Landfill Study

Purpose

- Identify opportunities for the County to work with industries to increase Zero Waste to Landfill (ZWLF) options in the region
- GBB and SRG hired to investigate

Scope





- Communicate with major regional industries interested in ZWLF
- Determine feedstock available for processing/conversion
- Evaluate approaches and technologies



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GBB Zero Waste to Landfill Study (cont'd)

Methodology

- Collect data about the regional manufacturing marketplace
- Conduct meetings with four manufacturers
 -  GRLABEL
 -  HAWORTH
 -  HermanMiller
 -  Trendway >
- Do independent research
- Develop three generalized project concepts
- Analyze information



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GBB Zero Waste to Landfill Study (cont'd)

Conclusions

- Industry has high interest in ZWLF
- Significant fuel supply
- Reusable MDF supply possibly
- County has land for SBP
- *The Right Place* wants to help



Recommendations

- Develop MOU with *The Right Place* to advance ZWLF projects with manufacturers
- Involve other strategic partners, like the Design Group
- County participate as long as industries do
- Develop conceptual site plan for South Kent Landfill SBP
- County expand offerings to provide recycling technical assistance to commercial waste generators



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**KENT COUNTY SUSTAINABLE
BUSINESS PARK MASTER PLAN**

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Current Site Plan

Instead of using these 200 acres for future landfill, we will develop a Sustainable Business Park that:

- Lays the **critical infrastructure** to support a regional circular economy
- Leverages **private sector development**
- **Attracts business** to localize the entire recycling or conversion process
- Preserves **open space**
- Expands **research**
- Generates and uses **renewable energy**
- Begins to **close the loop** in West Michigan

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Kent County SBP Master Plan

- The vision is that SBP will replace the need for consuming significant landfill resource continuously
- GBB Team will identify the type of technologies and tenants that could inhabit the SBP to be the missing link between the waste stream and the final consumer.
- Develop a Master Plan for the design and construction of public infrastructure to support the businesses locating into the SBP.
- Research and describe potential funding sources for both the SBP infrastructure improvements and the potential SBP tenants.
- Evaluate how the waste management services provided by the SBP tenants might interact with Kent County's existing waste management infrastructure



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Kent County SBP Master Plan

- Stakeholder Meetings and Facility Tours
- Existing Condition Analysis (Local A&E on team)
- Waste Stream and Market Analysis
- Funding Sources
- Technology Overview & Analysis
- Put out RFI and Evaluate Results of the RFI
- Conceptual Site Development Plan
- Conclusions & Recommendations



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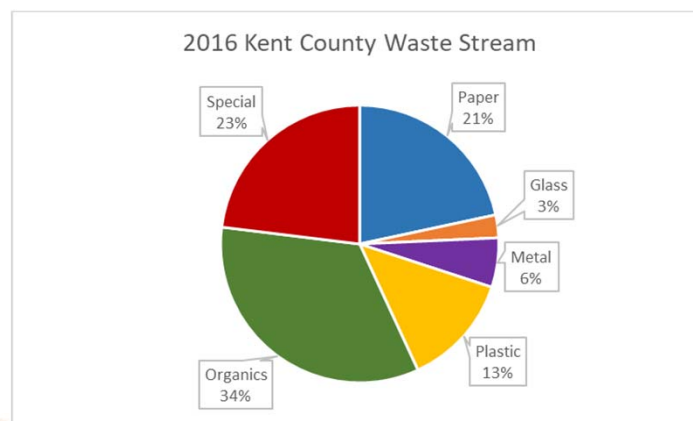
Stakeholders Meetings

- Held November 14-16, 2017 in Grand Rapids
- Participants included:
 - Business/economic development
 - Haulers
 - Regional Manufacturers
 - Municipal Officials
 - Environmental Groups
- Maintain engagement throughout process



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Waste Stream and Market Analysis



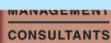
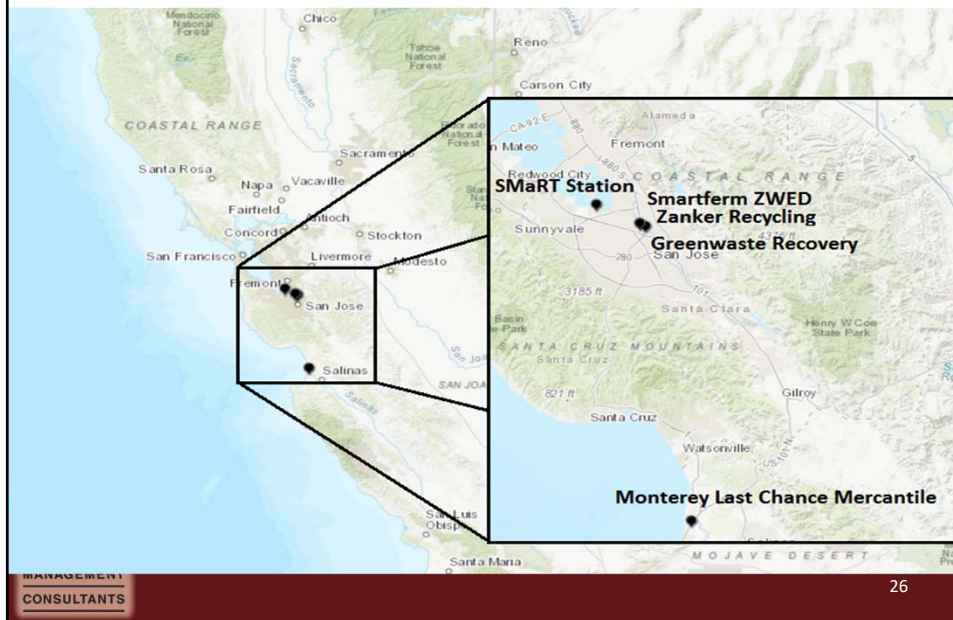
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Facility Tours

- Team of County representatives visited several advanced waste processing facilities
- San Jose, California during the week of March 19, 2018.
- California leader in implementation of policies, programs and technologies that promote recovery and recycling of discarded materials and diversion of waste away from disposal in landfills.
- Over a two and half day period, the County team visited six material processing facilities
- Facilities included publicly and privately-owned systems processing
 - residential and commercial single stream recyclables
 - mixed MSW
 - yard waste
 - source separated organics
 - construction and demolition waste (C&D) and
 - a product reuse center.



Facility Locations



Request for Information

- Purpose to identify
 - Active technology/equipment suppliers
 - Project developers
 - Technology developers
 - Endmarket users
- Interested in developing a project and advancing DPW's economic and environmental goals
 - Design
 - Build
 - Finance
 - Own
 - Operate
- Seeking information and qualifications from companies who present innovative
 - Waste processing technologies
 - Waste conversion technologies
 - Other beneficial technologies



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Request for Information (Cont'd)

- Respondents will be expected to
 - Provide solutions to significantly reduce the tonnage of material that require landfill disposal
 - stimulate demand for recycled commodities
- Respondents can present
 - large-scale (greater than 250 ton per day in capacity)
 - medium-scale (between 50 and 250 tons per day in capacity)
 - and small-scale (less than 50 tons per day in capacity)
- Technology status will be categorized as
 - Commercially-Proven (i.e. commercially viable technology with operating reference facility or facilities);
 - Commercially-Demonstrated (i.e. proven technology without a Commercially-Proven reference facility or facilities)
 - Pilot (i.e. start-up/emerging technology with a functioning prototype prepared for deployment on a trial basis).



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Desired Offerings Matrix

Technology Status	Large scale	Medium scale	Small scale
Commercially-Proven	X	X	X
Commercially-Demonstrated	X	X	X
Pilot			X



GRAND RAPIDS NEWS

23 respond to Kent County's call for 'sustainable' garbage proposals

Posted Apr 30, 12:30 PM



Master Plan Tasks to be completed

- Evaluate RFI responses;
- Conceptual site development;
- Research funding sources;
- Evaluate how SBP tenants might interact with existing waste management infrastructure.

www.reimaginetrash.org



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APPLICATION OF SBP CONCEPT IN VIRGINIA



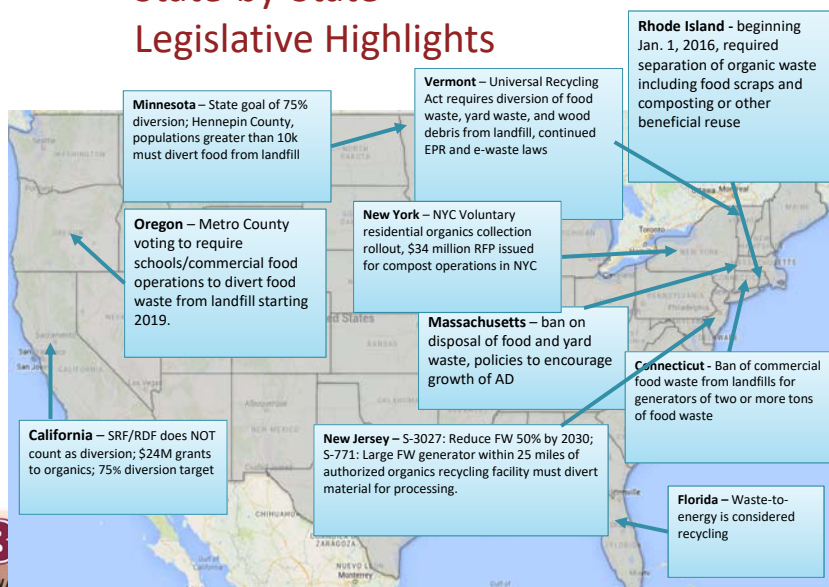
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Sustainable Business Park in Virginia

- Prince William County Renewable Energy Park
 - Attributes:
 - Specific Subset of a SBP that focuses on energy recovery
 - County has expressed desire to save landfill space – ie use sparingly as possible
 - Organics Project– Free State Farm - final approvals expected. Anaerobic energy production system, compost by-product
 - Future project looks at energy product from MSW and produces energy. Small MWP unit included
- Others?



State-by-State Legislative Highlights



Thank you!

For More Information:

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